

4 Side Seal Sachet VFFS Packing Machine

PM-320F/ PM-320F2/ PM-320F3



PM-320F3-L with 3 piston pumps for 3 kind of liquid 4 side seal (3 connected sachet)



PM-320F-P with Auger Screw Filler for Powder



PM-320F/2-P with twin screw auger for powder 4 side seal (two lines)

Application

Automatic packaging of liquid, powder or granule in 4 side sealed sachet for food, pharmaceutical, chemical and other industries.

Standard Feature

1. The machine can automatically complete the products measuring, conveying and feeding, filling and bag forming, date code printing, bag sealing and cutting.
2. Servo motor driven heat seal film pulling system.
3. High sensitive fiber optic photo sensor can automatically trace color mark accurately.
4. PLC control system combined with touch screen, can easily set can change the packing parameters. Daily production output and self-diagnostic machine error can be viewed directly from the screen.
5. PID temperature controller monitors heat sealing temperature within $\pm 1^{\circ}\text{C}$.

Technical Specification

Model No.	PM-320F	PM-320F2	PM-320F3
Bag Length	Max. 200mm	Max. 160mm	Max. 120mm
Bag Width	Max. 160mm	Max. 80mm x 2	Max. 55mm x 3
Film width	Max. 320mm	Max. 320mm	Max. 330mm
Lanes number	1	2	3
Production Speed	20-40 ppm	40-80 ppm	60-120 ppm



Compliance with CE & UL Standard

All major parts use international brands

